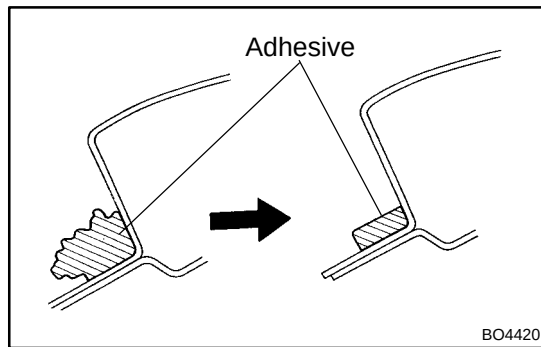




INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

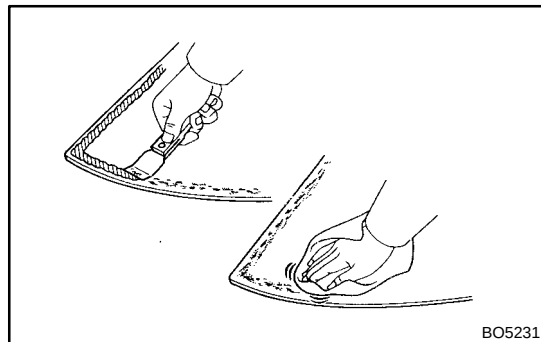
HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.



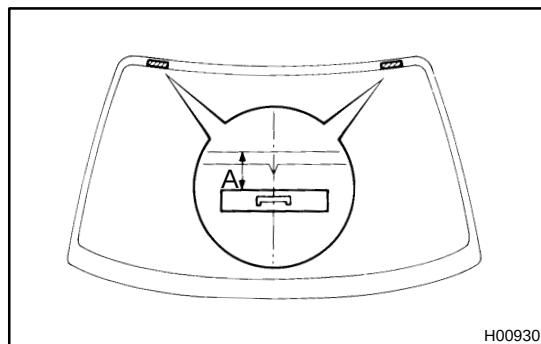
2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.

- (b) Clean the glass with cleaner.

NOTICE:

Do not touch the glass surface after cleaning it.



3. REPLACE STOPPERS

- (a) Remove the damaged stoppers.

- (b) Cut off the old adhesive around the stopper installation area.

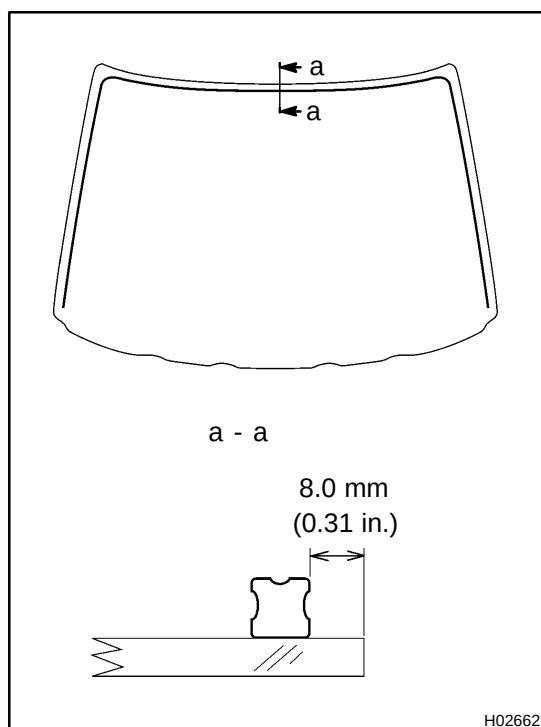
NOTICE:

Be careful not to damage the glass.

- (c) Clean the installation area.

- (d) Install new stoppers onto the glass.

A: 13.6 mm (0.98 in.)



4. REPLACE DAM

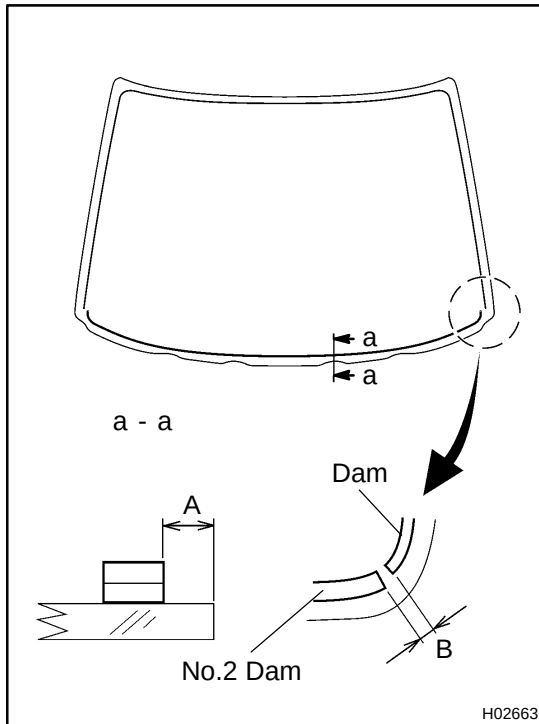
- (a) Remove the damaged dam.

- (b) Clean the installation area.

- (c) Install a new dam with adhesive tape as shown in the illustration.

NOTICE:

Do not touch the glass surface after cleaning it.



5. INSTALL NO.2 DAM

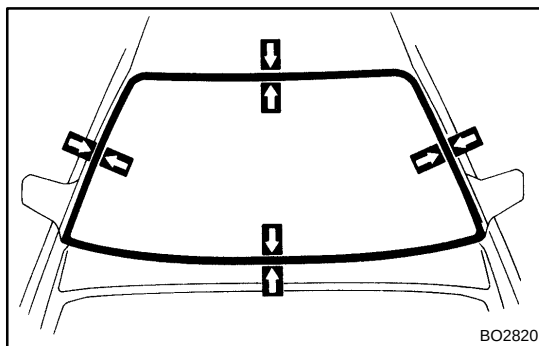
- Remove the damaged dam.
- Clean the installation area.
- Install the dam with adhesive tape as shown in the illustration.

NOTICE:

Do not touch the glass surface after cleaning it.

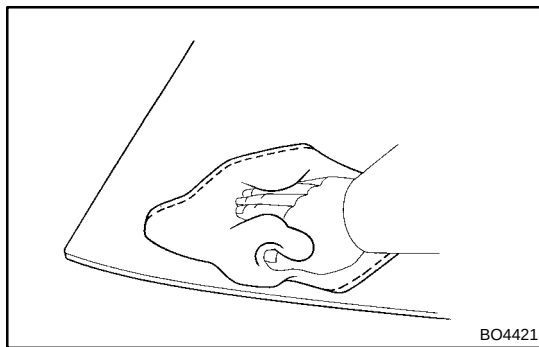
A: 22.0 mm (0.87 in.)

B: 3.0 ± 3.0 mm (0.12 ± 0.12 in.)



6. POSITION GLASS

- Place glass in the correct position.
- Check that all contacting parts of the glass rim are perfectly even and do not make contact with the fasteners.
- Place reference marks between the glass and body.
- Remove the glass.

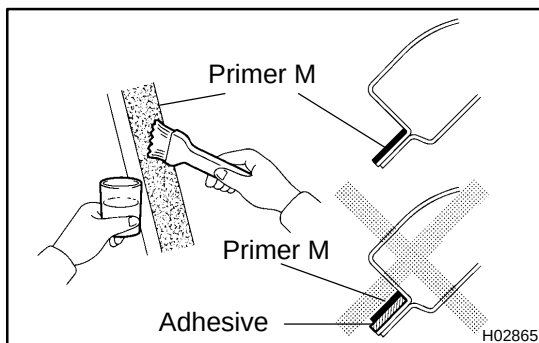


7. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface which is black-colored area around the entire glass rim.

NOTICE:

Do not touch the glass face after cleaning it.

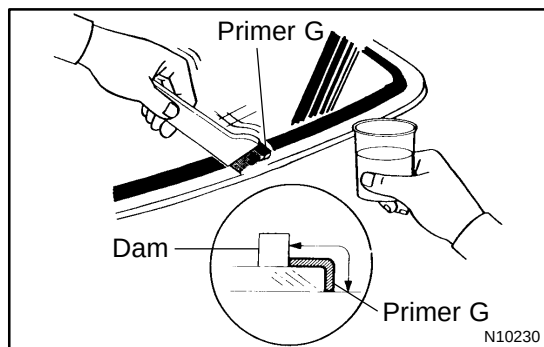


8. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat primer M to the adhesive.
- Do not keep any of the opened primer M for later use.

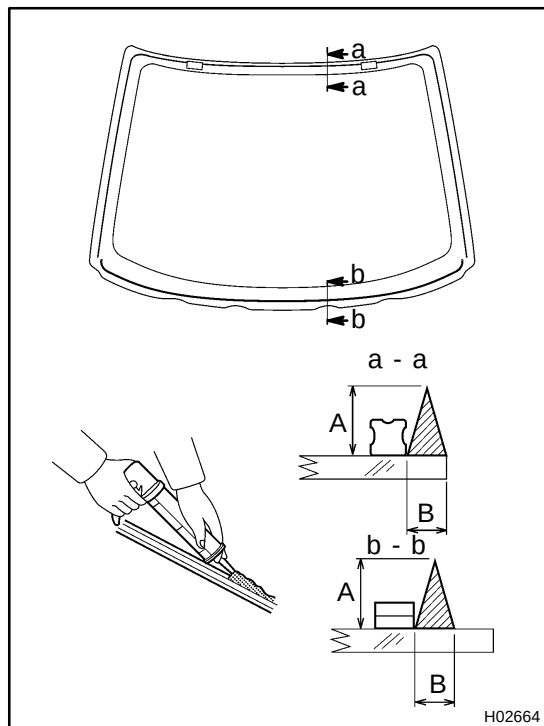


9. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- Using a brush or a sponge, coat the edge of the glass and the contact surface with primer G.
- Before the primer dries, wipe it off with a clean shop rag.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened primer G for later use.



10. APPLY ADHESIVE

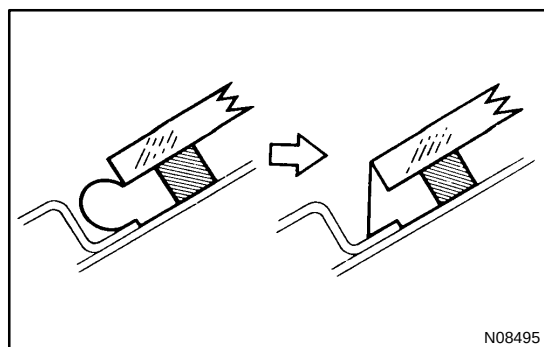
- Cut off the tip of the cartridge nozzle.
Part No. 08850-00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

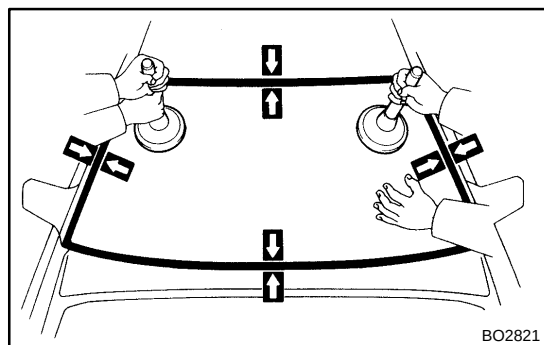
- Load the cartridge into the sealer gun.
- Coat the glass with adhesive as shown.
A: 12.0 mm (0.472 in.)
B: 8.0 mm (0.315 in.)



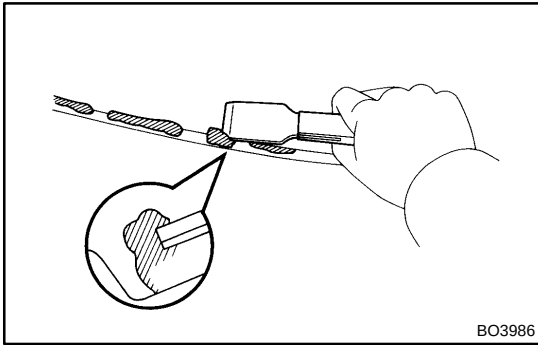
11. INSTALL GLASS

HINT:

Check that the dam is attached to the body panel as shown in the illustration.



- Position the glass so that the reference marks are lined up, and press in gently along the rim.
- Using a spatula, apply adhesive on the glass rim.



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- (c) Use a scraper to remove any excessive or protruding adhesive.
- (d) Hold the glass in place securely with a protective tape or equivalent until the adhesive hardens.

NOTICE:

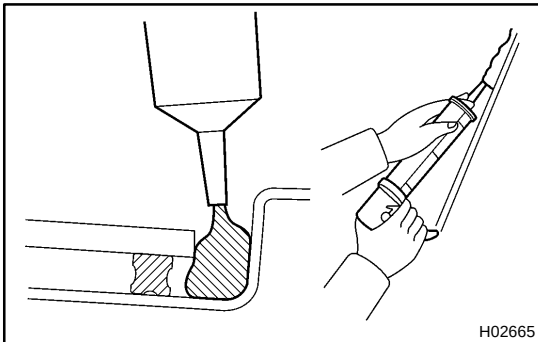
Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

12. INSPECT FOR LEAK AND REPAIR

- (a) Conduct a leak test after the hardening time has elapsed.
- (b) Seal any leak with sealant.

Part No. 08833-00030 or equivalent

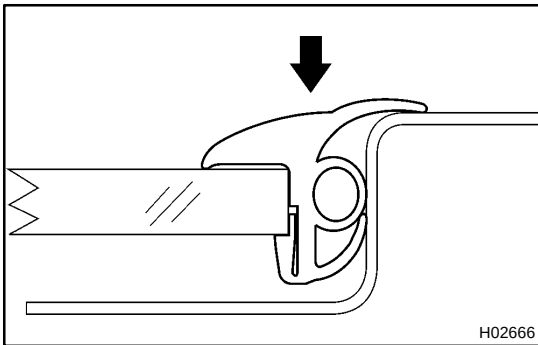


H02665

13. APPLY ADHESIVE TO MOULDING INSTALLATION AREA

Apply adhesive to the moulding installation area between the glass and the body.

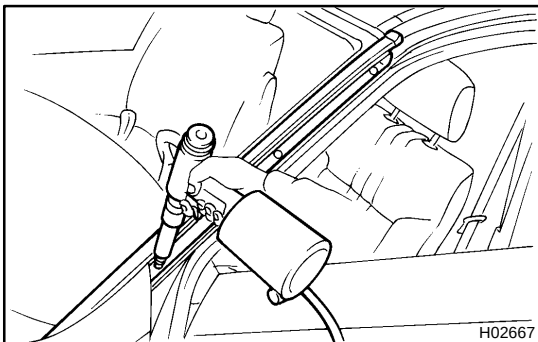
Part No. 08833-00030 or equivalent



H02666

14. INSTALL UPPER OUTSIDE MOULDING

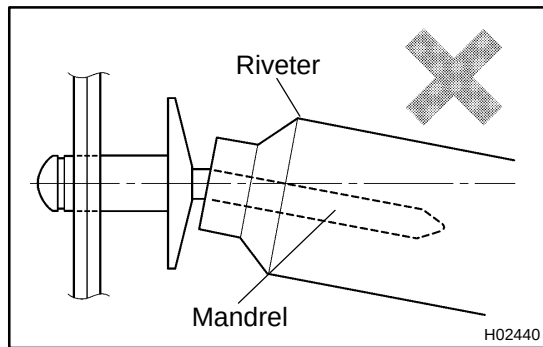
Place the moulding onto the body and tap it by hand.



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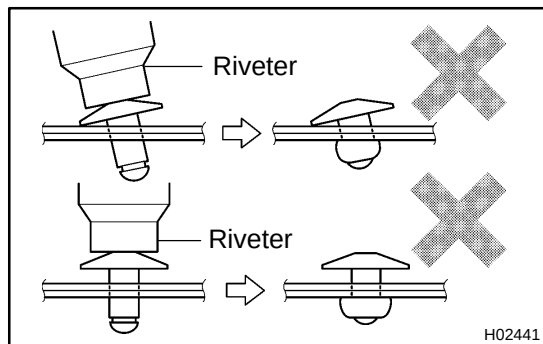
15. INSTALL OUTSIDE MOULDING

- (a) Using an air riveter or hand riveter, install the 3 rivets and outside moulding.
- (b) Employ the same manner described above to the other side.

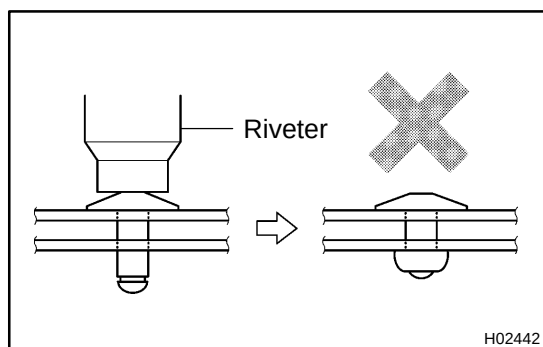
**NOTICE:**

At the time of reassembly, please refer to the following items.

- Do not prize a riveter, as riveter is damaged, it is not tightened and the mandrel is bent.



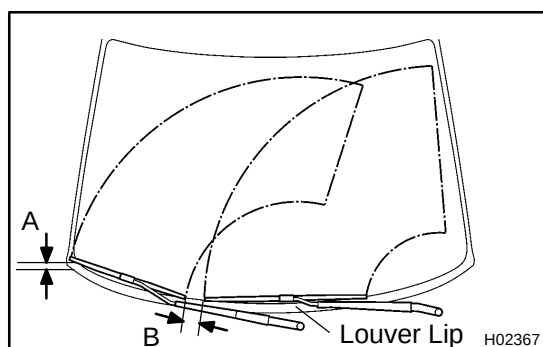
- Do not tilt the riveter and disconnect the rivet from the material while handling a riveter, as the materials are not tightened firmly.



- Install the rivet while attaching materials, as they are not tightened firmly.

16. INSTALL COWL TOP VENTILATOR LOUVERS**17. INSTALL HOOD TO COWL TOP SEAL****18. INSTALL WIPER ARMS**

- Operate the wipers once and turn the wiper switch OFF.
- Install the wiper arms and tighten nuts by hand.



- Adjust the installation position of the wiper arms to the positions shown in the illustration.

A: Approx. 25.0 mm (0.98 in.)

B: Approx. 32.0 mm (1.26 in.)

- Torque the nuts.

Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)

- Install the wiper arm head caps.

19. INSTALL FRONT SIDE OF ROOF HEADLINING

(See page [BO-113](#))

20. INSTALL GLASSES BOX**21. INSTALL ROOF CONSOLE BOX****22. INSTALL ROOF DRIP SIDE CHANNELS****23. w/ Sliding roof:**

INSTALL SLIDING ROOF OPENING TRIM MOULDING

24. INSTALL ASSIST GRIP**25. INSTALL SUN VISORS AND HOLDERS****26. INSTALL FRONT PILLAR GARNISHES****27. INSTALL FRONT DOOR OPENING TRIM COVERS****28. INSTALL COWL SIDE BOARDS****29. INSTALL FRONT DOOR SCUFF PLATES**